





## Annual Drycleaning Machine service Schedule (all solvents)

PLEASE USE ADDITIONAL INFORMATION NOTES

ONE SHEET PER MACHINE

<b>(1) STILL</b>		Multi-solvent see 24 item (f)		<b>(11) LOADING DOOR</b>	
a) Rake out still				a) Check: Loading door seal	
b) Replace door seal				b) Hinge for wear & adjustment	
c) Clean sight glass				c) Interlock & micro switch for operation	
d) Check: sight glass seal				d) loading door locking mechanism operation	
e) Solvent level switch condition and operation				e) Drum for damage	
f) Element connections				<b>(12) BELTS</b>	
g) Water Levels				a) Check: For wear, adjustment / replace as required	
h) Interlock and micro switch operation				b) Guards correctly fitted	
i) Visual check for wear/corrosion				<b>(13) BEARING HOUSING</b>	
<b>(2) STILLS WITH SLUDGE PUMP-OUT</b>				a) Check: bolts	
a) Check: outlet / drain and associated pipe work condition				<b>(14) SOAP INJECTOR/S - HOPPER</b>	
b) valves condition and operation				a) Check : Operation and correct dosage	
c) sludge drum float condition and operation				b) Amount injected: Perc 3ml per ltr distilled	ml
d) pump operation				c) G.E. 2 ml per ltr distilled	ml
e) for leaks				<b>(15) BASE TANKS</b>	
<b>(3) SEPARATOR/S</b>	Multi-solvent see 24 items (c) (d) (e)			a) Clean: Sight glasses	
a) Drain	1	2		b) Tanks	
b) Check water drain valve	1	2		c) Check: Seals	
c) Clean separator & sight glass	1	2		<b>(17) CARBON RECOVERY UNIT</b>	
<b>(4) CONDENSER</b>				a) Check: Fan/pump drive belt	
a) Change: lid seal (essential on perc machines)				b) Water level	
b) Check: Coil and housing condition clean if required				c) Elements (clamp test)	A
b) Modulating valve operation (danfoss)				d) Boiler / heat source	
<b>(5) ECO FILTER</b>				E) Visual Inspection: Run to ensure unit gets hot	
a) Remove filter and clean	1	2		<b>(18) ELECTRICAL</b>	
b) Check: discs	1	2		a) Check: 3PH terminals in machine panel	
c) seals	1	2		b) Rotation of all motors	
d) belts	1	2		c) Lamps	
<b>(6) CARBON FILTER</b>				d) Thermostats / sensors	
a) Change cartridge (G.E. machines only)	1	2		e) Clamp test: Still and dry elements	S    A    D    A
b) Check seals	1	2		<b>(19) PNEUMATICS</b>	
<b>(7) RECOVERY HEAD</b>				a) Check: Air regulator per manufacture instructions	Bar
a) Remove and clean: Evaporator				b) Air lubricator per manufacture instructions	
b) Heater Coil				c) For air leaks	
c) Clean: Lint from all ducting				<b>(20) FIXINGS</b>	
d) Check: Batteries, pipes & housings for corrosion and wear				a) Holding down bolts	
e) lint screens for wear clean / replace as required				<b>(21) STRAINERS</b>	
f) Solvent line & filters from recovery to separator				a) Clean: Water - steam	W    S
g) All seals (replace if required)				<b>(22) MISCELLANEOUS</b>	
h) Interlock and micro switch operation				a) Clean: Cooling fan grills on all motors	
i) Dry control for operation				b) Clean: Vent and filter on Invertor housing	
<b>(8) SELF CLEANING LINT SCREEN</b>				<b>(23) RUN M/C CHECK 2 BATH +GARMENTS</b>	
a) Clean bars				a) Check: Filter pressure (1 bar)	1    2
b) Clean Strainer (if fitted)				b) Distillation satisfactory	
<b>(9) SOLVENT CHILLER (if fitted)</b>				c) Valve operation	
a) Check: seal				d) Fridge gas level	
b) Remove & clean				e) Fridge HP per manufacture instructions	
<b>(10) BUTTON TRAP</b>				f) Solvent leaks	
a) Check: Interlock and microswitch operation				g) Drying satisfactory	
b) Seal (replace if required)				h) Boilers Making correct pressure	S    D
c) Solvent pipe from cage to basket					
d) Solvent Level control for operation					
<b>(24) MULTI- SOLVENT MACHINE ONLY</b>					
a) Clean: Vacuum tank and floats				f) Clean: Anti-foam probes in still	
b) Locking tank and floats				g) Vacuum pump strainer	
c) Primary separator and float				h) Check: Nitrogen system	
d) Secondary separator and float				i) Vacuum (still & drum)	S    D
e) Probe in separator					

Branch name and code:

Machine type conversion, filtration, still:

Machine make, model, s/n, year of manufacture:

Engineers name:

JOB SHEET No.

DATE:

Signature of branch manager (if not available engineer assisting with the service):

Top copy: Send to Gateshead      Duplicate copy: Leave in branch